

We claim:

1. A process for preparing isocyanates by reacting amines with
5 phosgene, wherein the phosgene-containing feed stream has a
hydrogen chloride content of more than 0.8% by mass.
2. A process as claimed in claim 1, wherein the
phosgene-containing feed stream has a hydrogen chloride
10 content of from 1.3% by mass to 15% by mass.
3. A process as claimed in claim 1 or 2, wherein the
phosgene-containing feed stream is mixed with an
amine-containing feed stream in a mixing time of from 0.0001
15 seconds to 5 seconds.
4. A process as claimed in any of claims 1 to 3 for preparing
TDI, m-MDI, p-MDI, HDI, IPDI, H6TDI, H12MDI, XDI, t-CHDI and
NDI.
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5. A process as claimed in any of claims 1 to 4, wherein the
reaction is carried out in a temperature range from 25 to
260°C and at absolute pressures of from 0.9 bar to 400 bar,
with the molar ratio of phosgene to amino groups used being
25 from 1.1:1 to 12:1.
6. The use of phosgene having a hydrogen chloride content of
more than 0.8% by mass for preparing isocyanates by
phosgenation of primary amines.
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7. The use as claimed in claim 6, wherein the preparation of
isocyanates is carried out in a continuous process and the
reaction of phosgene with amine occurs in the liquid phase.
- 35 8. A production plant for preparing isocyanates by reacting
primary amines with phosgene, which comprises an amine
reservoir, a phosgene reservoir, a mixing apparatus, a
reactor and a work-up apparatus, wherein the
phosgene-containing feed stream fed into the mixing apparatus
40 from the phosgene reservoir has a hydrogen chloride content
of more than 0.8% by mass.